

# Waylube

## Premium Slideway Lubricant



### Features & Benefits

- Stops chatter, increasing machining accuracy
- Effective wear protection with EP and friction modifiers
- Excellent water and fluid separation
- Excellent adhesion, even on vertical surfaces

### Typical Results

Test Method	Waylube 68	Waylube 220
<b>ISO GRADE</b>	68	220
<b>VISCOSITY</b> (D445) cSt @ 40°C cSt @ 100°C	66.3 9.3	220.5 19.8
<b>VISCOSITY INDEX</b> (D2270)	118	103
<b>FLASH POINT</b> (D93) (°C)	202	204
<b>POUR POINT</b> (D97) (°C)	-15	-6
<b>DENSITY @ 15°C</b> (D4052) kg/L	0.86	0.89

### Size & Order Codes

Waylube 68	Waylube 220
18.9L (5 US gal) F0082540	18.9L (5 US gal) -
205L (54.2 US gal) F0068950	205L (54.2 US gal) F0021950
1000L (264 US gal) F0022060	1000L (264 US gal) F0021960
Bulk B0022001	Bulk B0021901

**WAYLUBE** uses high quality paraffinic base oils with select additives to ensure a high-performance lubricant designed for use on the slide-ways of machine tools. Slide-ways or any flat metal surfaces sliding over one another are prone to chatter due to sticking and slipping. This stick-slip action reduces the accuracy of the machining operation and leads to high and uneven wear of the metal surfaces.

**WAYLUBE** uses extreme pressure (EP) and friction modifying agents to reduce bonding between the metal surfaces.

**WAYLUBE** uses added tackifier to help the oil stick to metal surfaces, especially vertical ones which helps resist flow off or being scraped away.

**WAYLUBE** is also non-corrosive to copper and steel and will not stain these metals.

[www.irvingoil.com/lubricants](http://www.irvingoil.com/lubricants)  
1.800.574.5823

Supporting data available to demonstrate acceptable performance. Check with your sales associate for latest product approvals.

Please note, these are typical performance indicators and can change without notice.

This data sheet replaces previous versions prior to 03-10-20.

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